

Instruction Sheet

Subject: Glass Installation for Induction Appliances

PRODUCTS: INDUCTION APPLIANCES, COUNTER AND BUILT-IN MODELS

⚠ DANGER

Electrical Shock Hazard: Disconnect electric power at the main power disconnect for all equipment being serviced.

Failure to disconnect the power at the main power supply disconnect could result in serious injury or death. The power switch DOES NOT disconnect all incoming power.

⚠ CAUTION

Cut Hazard: Use caution when handling metal surface edges of all equipment. Use caution when handling cracked or broken glasses. Use Personal Protective Equipment.

⚠ CAUTION

Glass must not be placed directly on the frame. Apply layers of silicone sealant and silicone strip on the frame before installing glass.

TOOLS AND PARTS REQUIRED

- Scraper for stripping old silicone sealant.
- Degreaser or isopropyl alcohol (minimum 70%)
- PACTAN primer
- PACTAN 7076, 310ml (part no. 70000015)
- Silicone Strips, quantity and thickness varies depending on the model. Refer to parts list for the model.
- Adhesive tape
- Gloves

REMOVING GLASS-TOP

1. Carefully remove glass from the appliance. When glass is broken, consider applying tape on glass to hold the pieces together before removal.
2. **NOTICE:** Scrape off completely all old silicone sealant and silicone strips. Residues will prevent proper bonding of new sealant and will eventually cause the seal to fail. When the seal fails, it allows water to penetrate and cause damages to the electronics.

INSTALLING GLASS-TOP

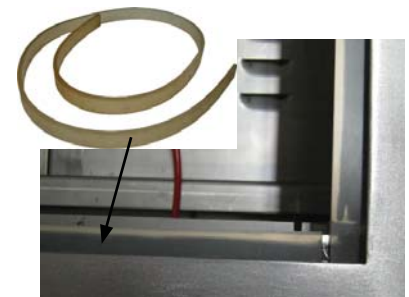
1. Apply degreaser on the frame or wipe clean the surfaces with isopropyl alcohol. Then apply PACTAN primer.



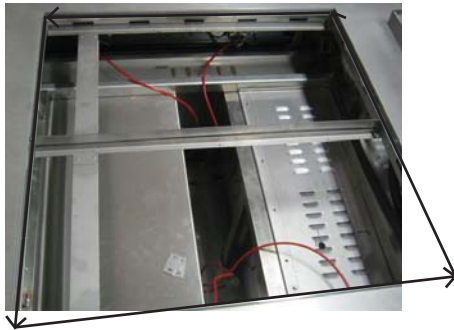
2. Apply a line of PACTAN around the frame.



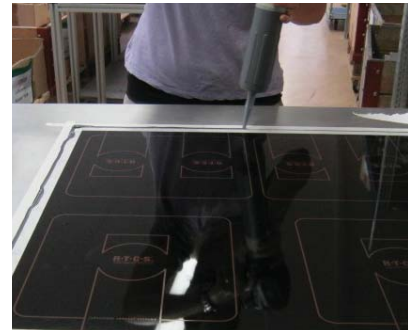
3. Wipe clean the Silicone Strips with isopropyl alcohol. Then place the Strips around the frame. Do not overlap the strips.



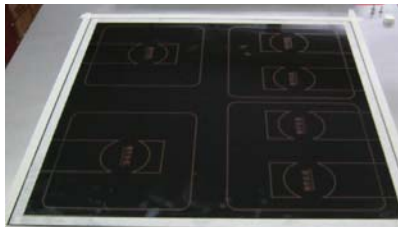
4. Apply a line of PACTAN on the Silicone Strips.



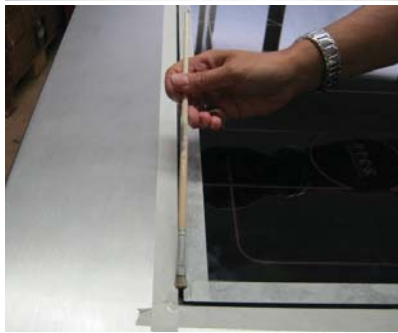
7. Seal the gap completely with PACTAN.



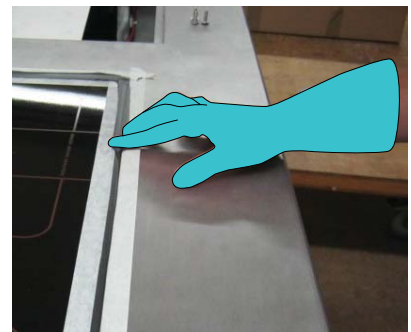
5. Set in the glass. Align the edges evenly to the edges of the opening. Then add adhesive tape around the gap.



Then apply PACTAN primer.



8. Wear gloves. Dab in soap water and then smooth out the silicone. Use a smoothing tool if required. Wipe up any excess.

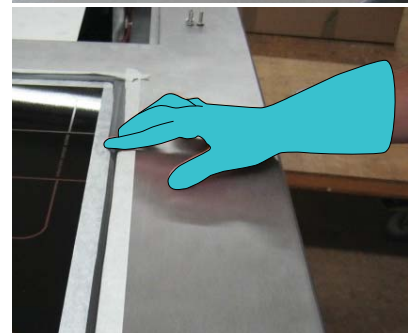


6. Level the glass by pressing down the edges carefully.

Module-line Models: Factory supplied mounting frames have screws (underneath the glass) on the frame for leveling. Adjust these screws to level the glass.



9. Examine the silicone carefully and cut out any bubbles. Fill in any holes with silicone and smooth out the surface again.



10. Wait for one (1) hour and then remove the adhesive tape.



11. Wait 24 hours for the silicone to cure before reinstalling other components.

